TSD File Inventory Index

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acility Name: Sulpur Company ()	<u>instern</u>	t Back Division - Two felder Site)	
acility Identification Number: $\mathcal{N}\mathcal{D}\mathcal{D}$	00 8	t Buch Dingem - Tur Felder Set.) 21 571	
A.1 General Correspondence		B.2 Permit Docket (B.1.2)	
A.2 Part A / Interim Status	1	.1 Correspondence	
.1 Correspondence	TV	.2 All Other Permitting Documents (Not Part of the ARA)	
.2 Notification and Acknowledgment	V	C.1 Compliance - (Inspection Reports)	
.3 Part A Application and Amendments	V	C.2 Compliance/Enforcement	
.4 Financial Insurance (Sudden, Non Sudden)		.1 Land Disposal Restriction Notifications	
.5 Change Under Interim Status Requests		.2 Import/Export Notifications	Ī
.6 Annual and Biennial Reports	1	C.3 FOIA Exemptions - Non-Releasable Documents	
A.3 Groundwater Monitoring		D.1 Corrective Action/Facility Assessment	
.1 Correspondence		.1 RFA Correspondence	
.2 Reports		.2 Background Reports, Supporting Docs and Studies	
A.4 Closure/Post Closure		.3 State Prelim. Investigation Memos	T
.1 Correspondence		.4 RFA Reports	r
.2 Closure/Post Closure Plans, Certificates, etc		D. 2 Corrective Action/Facility Investigation	Ī
A.5 Ambient Air Monitoring		.1 RFI Correspondence	T
.1 Correspondence		.2 RFI Workplan	T
.2 Reports		.3 RFI Program Reports and Oversight	T
3.1 Administrative Record	,	.4 RFI Draft /Final Report	T

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.5 RFI QAPP	. / Lab data, dos daripinigo dos dari
.6 RFI QAPP Correspondence	.8 Progress Reports
.7 Lab Data, Soll-Sampling/Groundwater	D.5 Corrective Action/Enforcement
.8 RFI Progress Reports	.1 Administrative Record 3008(h) Order
.9 Interim Measures Correspondence	.2 Other Non-AR Documents
.10 Interim Measures Workplan and Reports	D.6 Environmental Indicator Determinations
.3 Corrective Action/Remediation Study	.1 Forms/Checklists
.1 CMS Correspondence	E. Bollers and Industrial Furnaces (BiF)
.2 Interim Measures	.1 Correspondence
.3 CMS Workplan	.2 Reports
.4 CMS Draft/Final Report	F Imagery/Special Studies (Videos, photos, disks, maps, blueprints, drawings, and other special materials.)
.5 Stabilization	G.1 Risk Assessment
.5 CMS Progress Reports	.1 Human/Ecological Assessment
.7 Lab Data, Soll-Sampling/Groundwater	.2 Compliance and Enforcement
D.A Corrective Action Remediation Implementation	.3 Enforcement Confidential
.1 CMI Correspondence	.4 Ecological - Administrative Record
.2 CMI Wortplan	.5 Permitting
.3 CMI Program Reports and Oversight	.6 Corrective Action Remedication Study
4 CMI Draft/Finel Reports	.7 Corrective Action/Remediation implementation
.5 CMI QAPP	.6 Endengered Species Act
.6 CMI Correspondence	.9 Environmental Justice

Note: Transmitted Letter to Be included with Reports.
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THE STATES OF TH

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

RECION V

111 West Jackson Blvd. CHICAGO, ILLINOIS 60604

REPLY TO ATTENTION OF:

5AHWM

Date: 2-19-82

To: Mr. Clifton Cartury it

Po Box 310

Elkhart Indiana 46515

In response to your request of 2-4-82 with regard to the following installation:

EPA I D #

INT) 000821561

The Selmer Company

the following action has been taken:

Ewelaly !

your fermit application for storage has been placed in the non-regulatere category and file shows fever too only

Sincerely,

Arthur S. Kawatachi Regional Project Officer

csc B



ACKNOWLEDGEMENT OF NOTIFICATION OF HAZARDOUS WASTE ACTIVITY (VERIFICATION)

This is to acknowledge that you have filed a Notification of Hazardous Waste Activity for the installation located at the address shown in the box below to comply with Section 3010 of the Resource Conservation and Recovery Act (RCRA). Your EPA Identification Number for that installation appears in the box below. The EPA Identification Number must be included on all shipping manifests for transporting hazardous wastes; on all Annual Reports that generators of hazardous waste, and owners and operators of hazardous waste treatment, storage and disposal facilities must file with EPA; on all applications for a Federal Hazardous Waste Permit; and other hazardous waste management reports and documents required under Subtitle C of RCRA.

EPA I.D. NUMBER	• IND000821561 RE	ACKNOWLEDGEMENT
	SELMER CO VINCENT BA PO BOX 310 ELKHART	CH DIV IN 46515
INSTALLATION ADDRESS	500 INDUSTRIAL PARKW ELKHART	AY IN 46516
EPA Form 8700-12B (4-80)	09/28/81	

EPA Form 8700-12 (6-80)

AUG1 8 1980

CONTINUE ON REVERSE

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IX. DES	CRIPTION OF HA	ZARDOUS WAST	ES (continued from f	ront)			3 10
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X. Description of Hazardous Wastes (co	ontinued from front)	w	
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B. Hazardous Wastes from Specific Sources	. Enter the four-digit nu	mber from 40 CFR Part 261.32 for e	each listed hazardous waste
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C. Commercial Chemical Product Hazardous your installation handles which may be hazardous	Wastes. Enter the four ous waste. Use additiona	-digit number 40 CFR Part 261,33 (I sheets if necessary.	or each chemical substance
31 32	33 - 1	34 . 34	35 36
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43	45	46	47 48
D. Listed Infectious Wastes. Enter the four-or medical and research laboratories your insta	igit number 40 CFR Part	261.34 for each hazardous waste fi	om hospitals, veterinary hospitals,
49 50	51	52	53 54
E. Characteristics of Nonlisted Hazardous W	astes. Mark 'X' in the b	exes corresponding to the character	ristics of poplisted hazardous
Wastes your installation handles. (See 40 CFR	Paris 201.21 - 201.24)		
☐ 1. Ignitable ☐ (D001)	2. Corrosive :: (D002)	3. Reactive ☐ 4. Toxic (D003) (D000)	
XI. Certification	a jergela til territorio og skallinga	A 化铁矿 医克斯特氏病,	
I certify under penalty of law that I have and all attached documents, and the obtaining the information, I believe that there are significant penalties imprisonment.	hat based on my in that the submitted	quiry of those individuals nformation is true, accurate	Immediately responsible for
Signature	Name and Official T	tle (type or print)	Date Signed
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ID - For Official Use Only

Affairs, Office of Management and Budget, Washington, D.C. 20503.



UNITED STATES NVIRONMENTAL PROTECTION AGENCY REGION V

111 West Jackson Blvd. CHICAGO, ILLINOIS 60604

REPLY TO ATTENTION OF:

RCRA ACTIVITIES

1 0 NOV 1982

Mr. Peter A. Ryan, Jr.: Jp. Vice President Manufacturing The Selmer Company Vincent Bach Division Post Office Box 310 Elkhart, Indiana 46515

RE: Withdrawal of Part A

(Storage fewer than 90 Days)

FACILITY NAME: Selmer Company - Vincent Bach Division

USEPA ID NO .: IND 000 821 561

Dear Mr. Ryan, Jr.:

This is to acknowledge that the United States Environmental Protection Agency (USEPA) has completed its review of your Part A Hazardous Waste Permit Application and Your letter of October 14, 1982 , requesting the withdrawal of your permit application. According to the information which you have submitted, your facility has accumulated wastes generated on site for fewer than 90 days in containers or tanks since November 19, 1980, in accordance with 40 CFR Part 262.34. It is the opinion of this office, based on the information submitted, that your facility is not required to have a hazardous waste permit under Section 3005 of the Resource Conservation and Recovery Act at this time.

Please be advised that you must ensure that your waste is handled in accordance with 40 CFR Part 262.34 (enclosed), and applicable State and local requirements.

Please contact the Technical, Permits, and Compliance Section at (312) 353-2197 for assistance, if you have any questions. Please refer to "Withdrawal of Part A (Storage fewer than 90 Days)," in all correspondence on this matter.

Sincerely yours,

Karl J. Klepitsch, Jr., Chief

Waste Management Branch

Enclosure

cc: Mr. Clifton Cartwright, Corporation Engineer



UNITED STATES INVIRONMENTAL PROTECTION A INCY REGION V

111 West Jackson Blvd. CHICAGO, ILLINOIS 60604

REPLY TO ATTENTION OF:

OCT 0 7 1982

RCRA ACTIVITIES

Mr. Clifton Cartwright, Corporation Engineer Selmer Company Vincent Bach Division P.O. Box 310 Elkhart, Indiana 46515

RE: Permit Application Withdrawal Letter FACILITY: Selmer Company-Vincent Bach Division USEPA ID NO.: IND 000 821 561

Dear Mr. Cartwright:

This is to acknowledge receipt of your letter of Oct. 21, 1981 requesting the withdrawal of your Part A Hazardous Waste Permit Application. Your request was not signed and certified by an authorized person, in accordance with 40 CFR Part 122.6 (enclosed). Please resubmit your request with the correct signature and certification, so that your withdrawal can be processed. Your request must contain a detailed explanation why the application should be withdrawn. Also, if at any time, since November 19, 1980, your operation included treatment, storage, or disposal of hazardous waste subject to 40 CFR Part 265, a closure plan must be filed with the withdrawal request. Requirements for closure are found in 40 CFR Part 265 Subpart G (enclosed).

Please feel free to contact the Technical, Permits, and Compliance Section at (312) 353-2197 for assistance if you have any questions. Please refer to "Permit Application Withdrawal Letter," in all correspondence on this matter.

Sincerely yours,

Karl J. Klepitsch, Jr., Chief

Waste Management Branch

Enclosures

cc: Peter A. Ryan, Jr. - Vice President Manufacturing

OK EN 10/7/87 S

The Selmer Company

Post Office Box 310 · Elkhart, Indiana 46515 · 219 · 522 · 1675

Mr. Karl J. Klepitsch, Jr., Chief Waste Management Branch EPA Region V 111 West Jackson Boulevard Chicago, IL 60604 pused

October 14, 1982

RE: Permit Application Withdrawal Letter Facility: Selmer Company - Vincent Bach Div. USEPA ID No.: IND 000 821 561

G PA NOT

Dear Mr. Klepitsch, Jr.:

To satisfy the request you provided in your letter dated 10/7/82, we are resubmitting our permit application withdrawal letter with the correct signature and certification.

As indicated in our original permit application with-drawal letter dated May 12, 1981, following the suggestion provided in the November 19, 1980 Federal Register, we notified your office that we unnecessarily filed a storage permit application for our Vincent Bach Division.

Our storage permit application was submitted on 10/23/80. Shortly after that date, we made arrangements to have our hazardous waste material (EPA waste #F001 and F008) transported to the disposal facility every 60 to 80 days, thus exempting our facility from the storage facility requirements. For this reason, we submitted our original permit application withdrawal letter.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this document and that, based on my inquiry of those individuals immeadiately responsible for obtaining the information, I believe that the information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

Yours truly,

Peter A. Ryan, Jr.; jp

Vice President Manufacturing

(Idmer)



The Selmer Company

Post Office Box 310 · Elkhart, Indiana 46515 · 219 · 522 · 1675

2-14-82

TSD DELETED

PA ALREADY NON REG

LETTER SENT TO

FACILITY BY GUS BLOOM

Augusta Bloom RCRA Activities Region 5 P.O. Box A3587 Chicago, IL 60690 February 4, 1982

SUBJECT: Cancellation of Storage Permit

Application for our Vincent Bach
Div. - EPA ID #IND 000821561 of 2-9-82 L.M.

Dear Augusta:

On May 12, July 29, and October 21, 1981, I sent letters (see attached copies) requesting your office to cancel our storage permit application for reasons I described in my original letter dated 5/12/81. I have not received acknowledgement as yet on the permit cancellation request. Please investigate this situation and provide me some form of official documentation acknowledging our status as a generator only at this facility.

Regarding the '81 annual report requirements, it is my understanding that the '81 annual report will not be required by your office but is required by the Indiana State Board Of Health, Land Pollution Control Division. Please verify this information in your corespondence to me on our storage permit cancellation request.

Yours Truly,

Clifton Cartwright:jp Corporate Engineer

xc: David Lamm

Indiana State Board Of Health

RECEIVED

FEB 81982

WASTE MANAGEMENT BRANCH EPA, REGION V





The Selmer Company

Post Office Box 310 · Elkhart, Indiana 46515 · 219 · 522 · 1675

RCRA Activities P.O. Box 7861 Chicago, IL 60680 October 21, 1981

SUBJECT:

Cancellation Of Storage Permit Application For Our Vincent Bach Div.-EPA ID #Ind000821561

Dear Sir:

On May 12, 1981 and July 29, 1981, I sent letters (see attached copies) requesting your office to cancel our storage permit application. I have not received acknowledgement as yet on our permit cancellation request.

Please investigate this situation and notify me of your actions as soon as you can. Until I receive acknowledgement from you, this letter will serve as a notice of our intent to operate as a generator only and not a storage facility.

Yours Truly,

Clifton J. Cartwright:jp

Corporate Engineer



RECEIVED

OCT 2, 10

Lighten in the board to Grant

WASTE DATINGEMENT BRANCH EPA, REGION V



The Selmer Company

Post Office Box 310 · Elkhart, Indiana 46515 · 219 · 522 · 1675

Remove Part A

RCRA Activities P.O. Box 7861 Chicago, IL 60680 July 29, 1981

Subject: Cancellation of storage permit application for our Vincent Bach Division-EPA ID#INDC00821561

Dear Sir:

On May 12, 1981, I sent a letter to your office (see attached copy) requesting your office to cancel our storage permit application. I have received no acknowledgement as yet on our permit cancellation request.

Please investigate this situation and notify me of your actions as soon as you possibly can.

Thank you for your prompt attention regarding this matter.

Yours truly,

lifton Cartwright:jp

Corporate engineer

SUB. PART A

ALPHA PHICI A PLINTOUT 800818

AUG 0 5 1981

Warral of Part A

THE SPIMPT COMPANY

BOX 310, ELKHART, INDIANA 46514 AREA 219 264-4141

May 12, 1981

RCRA Activities P. O. Box 7861 Chicago, Illinois

60680

Dear Sir:

Per the suggestion provided in the November 19, 1980 Federal Register, I am writing this letter to inform you that I unnecessarily filed a storage permit application for our Vincent Bach Division, 500 Industrial Parkway, Elkhart, Indiana 46516, on October 23, 1980. The EPA ID # for this facility is IND000821561.

Since the time of my original filing, we have arranged for our hazardous waste material (EPA Haz. Waste #F001 and #F008) to be transported to the disposal facility every 60 to 80 days, thus, exempting our facility from the storage facility requirements.

I have received no acknowledgement as yet on our permit application so I assume our application is still being processed. Please cancel this storage permit application. I would appreciate some kind of acknowledgement on this request for cancelation of the permit application.

Yours truly,

Clifton J. Cartwright:hmn

Corporate Engineer

SUB. PART A



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II. POLLUTANT CHARACTERISTICS INSTRUCTIONS: Complete A through J to determine a questions, you must submit this form and the supplement if the supplemental form is attached. If you answer "no is excluded from permit requirements; see Section C of the	ital form listed " to each gues	d in the pa stion, you	renthesis following the question need not submit any of these fo	n. Mark "X" in the box in : rms. You may answer "no	the third " if your	column
SPECIFIC QUESTIONS	MARK'		SPECIFIC QUE		Pathagen en uiter	RK'X' FORM
A. Is this facility a publicly owned treatment works which results in a discharge to waters of the U.S.? (FORM 2A)			Does or will this facility leith include a concentrated anim aquatic enimal production fadischarge to waters of the U.S.	per existing or proposed) usi feeding operation or usility which results in a	X	
C. Is this a facility which currently results in discharges to waters of the U.S. other than those described in A or B above? (FORM 2C).		D D	Is this a proposed facility for in A or B above) which will waters of the U.S.? (FORM 2)	her than those described result in a discharge to	(9 20 X 25 26	
E. Does or will this facility treat, store, or dispose of hazardous wastes? (FORM 3)	X 25 29	X 500	 Do you or will you inject at municipal effluent below the taining, within one quarter underground sources of drink 	lowermost stratum con- mile of the well bore,	X 31 32	i
G. Do you or will you inject at this facility any produced water or other fluids which are brought to the surface in connection with conventional oil or natural gas pro- duction, inject fluids used for enhanced recovery of oil or natural gas, or inject fluids for storage of liquic hydrocarbons? (FORM 4)		ŀ	Do you or will you inject at cial processes such as minin process, solution mining of tion of fossil fuel, or recove (FORM 4)	g of sulfur by the Frasch minerals, in situ combus-	X	
I. Is this facility a proposed stationary source which is one of the 28 industrial categories listed in the in structions and which will potentially emit 100 ton per year of any air pollutant regulated under the Clean Air Act and may affect or be located in an	X	36 J	Is this facility a proposed so NOT one of the 28 industri instructions and which will per year of any air pollutant. Air Act and may affect or be	al categories listed in the potentially emit 250 tons regulated under the Clean	X	
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FORM

U.S. ENVIRONMENTAL PROTECTION AGENCY HAZARDOUS WASTE PERMIT APPLICATION Consolidated Permits Program

EPA I.D. NUMBER

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c. space for additional process codes or for describing other processes (code "T04"). For each process entered here include design capacity.

IV. DESCRIPTION OF HAZARDOUS WASTES

- A. EPA HAZARDOUS WASTE NUMBER Enter the four—digit number from 40 CFR, Subpart D for each listed hazardous waste you will handle. If you handle hazardous wastes which are not listed in 40 CFR, Subpart D, enter the four—digit number(s) from 40 CFR, Subpart C that describes the characteristics and/or the toxic contaminants of those hazardous wastes.
- B. ESTIMATED ANNUAL QUANTITY For each listed waste entered in column A estimate the quantity of that waste that will be handled on an annual basis. For each characteristic or toxic contaminant entered in column A estimate the total annual quantity of all the non—listed waste(s) that will be handled which possess that characteristic or contaminant.
- C. UNIT OF MEASURE For each quantity entered in column B enter the unit of measure code. Units of measure which must be used and the appropriate codes are:

ENGLISH UNIT OF MEASURE	CODE	1.	 METRIC UNIT OF MEASURE CODE
POUNDS	Р		KILOGRAMSK
TONS	T	3.7	METRIC TONS

If facility records use any other unit of measure for quantity, the units of measure must be converted into one of the required units of measure taking into account the appropriate density or specific gravity of the waste.

D. PROCESSES

1. PROCESS CODES:

For listed hazardous waste: For each listed hazardous waste entered in column A select the code/s) from the list of process codes contained in Item III to indicate how the waste will be stored, treated, and/or disposed of at the facility.

For non-listed hazardous wastes: For each characteristic or toxic contaminant entered in column A, select the code(s) from the list of process codes contained in Item III to indicate all the processes that will be used to store, treat, and/or dispose of all the non-listed hazardous wastes that possess that characteristic or toxic contaminant.

Note: Four spaces are provided for entering process codes. If more are needed: (1) Enter the first three as described above; (2) Enter "000" in the extreme right box of item IV-D(1); and (3) Enter in the space provided on page 4, the line number and the additional code(s).

2. PROCESS DESCRIPTION: If a code is not listed for a process that will be used, describe the process in the space provided on the form.

NOTE: HAZARDOUS WASTES DESCRIBED BY MORE THAN ONE EPA HAZARDOUS WASTE NUMBER — Hazardous wastes that can be described by more than one EPA Hazardous Waste Number shall be described on the form as follows:

- Select one of the EPA Hazardous Waste Numbers and enter it in column A. On the same line complete columns B,C, and D by estimating the total annual quantity of the waste and describing all the processes to be used to treat, store, and/or dispose of the waste.
 In column A of the next line enter the other EPA Hazardous Waste Number that can be used to describe the waste. In column D(2) on that line enter
- In column A of the next line enter the other EPA Hazardous Waste Number that can be used to describe the waste. In column D(2) on that line enter "included with above" and make no other entries on that line.
- 3. Repeat step 2 for each other EPA Hazardous Waste Number that can be used to describe the hazardous waste.

EXAMPLE FOR COMPLETING ITEM IV (shown in line numbers X-1, X-2, X-3, and X-4 below) — A facility will treat and dispose of an estimated 900 pounds per year of chrome shavings from leather tanning and finishing operation. In addition, the facility will treat and dispose of three non—listed wastes. Two wastes are corrosive only and there will be an estimated 200 pounds per year of each waste. The other waste is corrosive and ignitable and there will be an estimated 100 pounds per year of that waste. Treatment will be in an incinerator and disposal will be in a landfill.

			C.UNIT OF MEA- SURE (enter code)		D. PROCESSES						
NO NO					1. PROCESS CODES (enter)			5	2. PROCESS DESCRIPTION (if a code is not entered in D(1))		
X-1	K 0 5 4	900	P	,	T 0 3	D 8)				
X-2	$D \mid 0 \mid 0 \mid 2$	400	P	,	T 0 3	D 8 (2				
X-3	$D \mid 0 \mid 0 \mid 1$	100	P	,	$T \stackrel{\cdot}{0} \stackrel{\cdot}{3}$	$D^{1}8^{1}$)	. 1 1.			
X-4	$D \mid 0 \mid 0 \mid 2$								included with above		

Continued from page 2.

NOTE: Photocopy this page before completing if you'have more than 26 wastes to list.

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NAMES OF TAXABLE PARTY.	Ţ			7	N OF HAZARDOUS WASTE		con	tin	Security States					r	D.PROCESSES WWW. P.
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IV. DESCRIPTION OF HAZARDOUS W/ ES (co	ntinued)		XXII 2XXII 2X 200			
E. USE THIS SPACE TO LIST ADDITIONAL PRO	CESS CODES FROM ITEM D(1) ON PAGE 3.					
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,						
EPA I.D. NO. (enter from page 1)						•
FIND 0 0 6 8 2 1 5 6 1 6	•					
V. FACILITY DRAWING						
All existing facilities must include in the space provided on	page 5 a scale drawing of the facility (see instructions for	nore detai	1).			
VI. PHOTOGRAPHS						
All existing facilities must include photographs (aer	ial or ground—level) that clearly delineate all existing	ng structu	res; exi	sting s	torage,	
treatment and disposal areas; and sites of future sto VII. FACILITY GEOGRAPHIC LOCATION	rage, treatment or disposal areas (see instructions re	n more a	etan),			
VII. FACILII GEOGRAFIIC LOCATION ASSESSED						
	s) LONGITUDE (de	grees, mini	utes, & s	econds)		
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STATE OF INDIANA BIENNIAL REPORT 1989

SELMER COMPANY, THE VINCENT BACH DI 500 INDUSTRIAL PARKWAY ELKHART GEN FEB 26 1990 IND 000821561

DEPARTMENT OF ENVIRONMENTAL MEMBERSHENT

FORM I: INSTALLATION IDENTIFICATION FORM

WHO MUST COMPLETE FORM I? Every site that receive	ves this package.
INSTRUCTIONS: Please refer to the specific instructions before is required by IC 13-7-8.5-2.	re completing all forms. The information requested herein
I. INSTALLATION'S EPA I.D. NUMBER I ND 0	[0] 0 8 2 1 5 6 1
II. NAME OF INSTALLATION The Selime	
III. INSTALLATION MAILING ADDRESS	
Street Or P.O. Box 5 0 0 I n d u s t r i a	[1] T P a r k w a y
City Or Town Ell khart	
State I N	Zip Code 4 6 5 1 5
IV. LOCATION OF INSTALLATION	
Street Or P.O. Box 510101 IIndustria	11 P a r k w a y
City Or Town E 1 k h a r t	
State I N Zip Code 4 6 5 1 5	County Cloln cor H
V. HAZARDOUS WASTE ACTIVITY	
Mark the boxes that reflect the activities at your facility in 1	989.
Large Quantity Generator (G) generated 1,000 or more kg/month of RCRA hazardous waste	RCRA Exempt treatment, recycling or disposal was conducted in RCRA exempt units
Small Quantity Generator (SQG) generated between 100-1,000 kg/month of RCRA hazardous waste	
Conditionally Exempt Generator (CEG) generated less than 100 kg/month of RCRA hazardous waste	
Transporter (T) transported RCRA hazardous waste	
Treatment, Storage or Disposal Facility (TSD) operated under interim status or a final RCRA permit	
Non handler Did not handle RCRA hazardous waste because:	
We never generated	Occasional generator (but none in 1989)
We are out of business	Other (Specify in Comments)
Only excluded or delisted waste	PAGE 1 OF 1 (OVER)

boxes	to see ii items II, IV, & V are pelow.	identical to the infor	mation in the label on Form I.	If not, please indicate why in the
VI.	STATUS CHANGES			
	a. We have moved.			
	b. We have changed	ownership.		
	c. We have changed	hazardous waste acti	vity.	
	** If any of the above th Hazardous Waste Activ	ree boxes are marke vity Form, and return	ed, you will need to fill out it with this packet.	the EPA Notification of
	d. We have gone out-	of-business.		
	e. We no longer hand			
	waste.			
	** If you check either of the it without renotifying (nese boxes, we will dea J.S. EPA, Region V.	activate your EPA ID number	and you may no longer use
	f. We have changed o	our name (but not own	ership).	
VII.	STANDARD INDUSTRIA	,		
	(1) 3 9 3 1	(2)	(3)	(4)
VIII.	INSTALLATION CONTAC	CT		
•	Last Name	First N	ame	Phone (area code & no.)
	<pre></pre> <pre><</pre>	Her	b e r t	2 1 9 / 2 9 5 - 6 7 3 0
IX.	CERTIFICATION			
	supervision in accordance we evaluate the information sub shose persons directly respon ny knowledge and belief, tr	onth a system designomitted. Based on my nsible for gathering t ue, accurate, and con	ed to assure that qualified pe inquiry of the person or person he information, the information	epared under my direction or ersonnel properly gather and ms who manage the system, or on submitted is, to the best of e are significant penalties for for knowing violations.
			,	
_		hief Engineer	Herbert LKe	ib 2/21/90
	a.) PRINT OR TYPE NAM lease print or type with El		(B.) SIGNATURE eters per inch).	(C.) DATE SIGNE.

ENVIRONMENTAL MANAGEMENT BOARD

INDIANAPOLIS 46206-1964

1330 West Michigan Street P. O. Box 1964

January 15, 1986

Selmer Company Vincent Bach Division P.O. Box 310 Elkhart, IN 46515

Dear Mr. Kirts:

Mr. Herb Kirts

Re: Selmer Company-Vincent Bach Division

IND 000821561

30-Day Extension in Accumulation Time

Your letter of December 26, 1985, requesting a 30-day extension to the 90-day accumulation time has been reviewed and determined that an extension is justified due to the delay in the analysis of the waste at Ulrich Chemical. Therefore, a 30-day extension to the accumulation time due to your company's extenuating circumstances is hereby granted in accordance with the provisions of 320 IAC 4.1-9-5 and 40 CFR 262.34.

PASS TATABLE MAN SON SIL

If you should have any questions concerning this extension, please contact Mr. Dennis Zawodni of the Division of Land Pollution Control, Indiana State Board of Health, at AC 317/243-5051.

Vegy truly yours,

∕Ralph C. Pickard Technical Secretary

DMZ/tr

cc: Mr. Jeff Blankenberger

Mr. Terry Gray

Ms. Sally K. Swanson, U.S. EPA, Region V

ENVIRONMENTAL MANAGEMENT BOARD



INDIANAPOLIS 46206-1964

1330 West Michigan Street P. O. Box 1964

December 20, 1984

VIA CERTIFIED MAIL

Mr. Herb Kirts Selmer Company, Vincent Bach Division 500 Industrial Parkway Elkhart, IN 46516

Dear Mr. Kirts:

Re: RCRA Generator Inspection
Selmer Company, Vincent Bach Division
IND 000821561
Notice of Violation

The Environmental Management Board is cooperating with the U.S. Environmental Protection Agency, Region V, in carrying out the provisions of the Resource Conservation and Recovery Act, Public Law 94-580 (RCRA). In this effort, representatives of the Environmental Management Board are conducting inspections of facilities in Indiana that are engaged in the generation, transportation, treatment, storage, or disposal of hazardous waste. In addition to RCRA requirements, facilities are being inspected to determine compliance with Environmental Management Board 320 IAC 4, "Hazardous Waste Management Permit Program and Related Hazardous Waste Management Requirements."

This letter is to inform you that on October 12, 1984, an inspection of Selmer Company, Vincent Bach Division, located at Elkhart, Indiana, was conducted by Mr. Jeff Blankenberger of the Division of Land Pollution Control, Indiana State Board of Health. You represented your firm at this inspection.

The following violations of RCRA and 320 IAC 4 pertaining to the operation of your facility were noted:

1. 40 CFR 262.33 and 320 IAC 4-4-1 Generator has not placarded or offered to transporters appropriate placards in accordance with the requirements of the U.S. Department of Transportation in 49 CFR Part 172.

2. 40 CFR 262.34 and 320 IAC 4-4-1 Start of accumulation period was not clearly marked on each container.

3. 40 CFR 262.34 Hazardous waste was stored by generator for more than ninety (90) days. and 320 IAC 4-4-1 4. 40 CFR 262.32 Hazardous waste containers were not and properly marked. 320 IAC 4-4-1 5. 40 CFR 262.31 Hazardous waste containers were not properly and labeled. 320 IAC 4-4-1 6. 40 CFR 262.34 Hazardous waste containers were not properly marked with the words "Hazardous Waste." and 320 IAC 4-4-1 7. 40 CFR 262.34 Containers are not inspected weekly for leaks and deterioration. and 40 CFR 265.174 and 320 IAC 4-4-1 8. 40 CFR 262.34 Personnel have not received required and training. 40 CFR 265.16 and 320 IAC 4-4-1 9. 40 CFR 262.34 Lack of personnel training records. and 40 CFR 265.16 and 320 IAC 4-4-1 10. 40 CFR 262.34 There is evidence of a release of hazardous and waste or hazardous waste constituents on 40 CFR 265.31 premises which could threaten human health or the environment. and 320 IAC 4-4-1 11. 40 CFR 262.34 Containers are not in good condition. and 40 CFR 265.171 320 IAC 4-4-1 12. 40 CFR 262.34 Containers are not properly managed and to prevent leaks. 40 CFR 265.173 and 320 IAC 4-4-1

Selmer Company, Vincent Bach Division, within thirty (30) calendar days of receipt of this letter, shall achieve compliance with the following requirements:

- 1. Provide appropriate placards in accordance with the applicable requirements of 49 CFR 172.
- 2. Mark the start of the accumulation period on each container.
- 3. Ensure transportation of the hazardous waste to a permitted facility by a person who has notified the U.S. Environmental Protection Agency as a hazardous waste transporter. If the waste is a liquid, then the transporter must also have a valid Liquid Industrial Waste Hauler's Permit as required by 330 IAC 4-10. All future hazardous waste generated by your Company must not be stored for more than 90 days.
- 4. Mark each container used to accumulate hazardous waste in accordance with the applicable DOT requirements of 49 CFR 172 as adopted in 320 IAC 4-4-1.
- 5. Label each container used to accumulate hazardous waste in accordance with the applicable DOT requirements of 49 CFR 172 as adopted in 320 IAC 4-4-1.
- 6. Mark each container used to accumulate hazardous waste with the words "Hazardous Waste."
- 7. Inspect containers weekly for leaks and signs of container deterioration.
- 8. Provide a training program as described in 40 CFR 265.16 and 320 IAC 4-6-1 for all personnel involved in hazardous waste management.
- Document a training program as described in 40 CFR 265.16 and 320 IAC 4-6-1 for all personnel involved in hazardous waste management.
- 10. Manage hazardous wastes to prevent any release of hazardous waste or hazardous waste constituents on premises which could threaten human health or the environment.
- 11. Cleanup the hazardous waste in gravel area next to the drum storage area where a leaking drum was laying on its side. Cleanup shall include the gravel and soil contaminated with hazardous waste. The contaminated gravel and soil shall be containerized and disposed of as hazardous waste.

- 12. Maintain containers in good condition.
- 13. Manage containers properly to prevent leaks.

Your Company shall submit to this office, within thirty-five (35) calendar days of receipt of this letter, a written detailed explanation of the steps taken to achieve compliance. The letter shall state the date compliance was achieved.

Please direct your response to this letter and any questions to Mr. Dennis Zawodni of the Division of Land Pollution Control, Indiana State Board of Health, AC 317/243-5051.

Very truly/yours,

Ralph C. Pickard Technical Secretary

DMZ/tr

cc: Elkhart County Health Department

Ms. Sally K. Swanson, U.S. EPA, Region V

CONTINGENCY PLAN

AND

EMERGENCY PROCEDURES

FOR VINCENT BACH DIVISION, PLANT 1

THE SELMER COMPANY

500 INDUSTRIAL PARKWAY

ELKHART, INDIANA 46516

FEBRUARY 21, 1984

EPA INDENTIFICATION NUMBER - IND 000821561

PREPARED BY

BILL FLETCHER & ASSOCIATES

CONSULTANTS/ENGINEERS



WASTE MANAGEMENT BRANCH



TABLE OF CONTENTS

CONTINGENCY PLAN AND EMERGENCY PROCEDURES

VINCENT BACH DIVISION, PLANT 1 THE SELMER COMPANY

TABLE OF CONTENTS

PREI	FACE.		1
1.	GENE	RAL INFORMATION	.2
2.	EMER	GENCY PROCEDURES	. 7
	2.1	FIRE DURING WORKING HOURS	, 7
	2.2	FIRE AFTER WORKING HOURS	, 9
	2.3	EXPLOSION OF HAZARDOUS MATERIALS	LO.
	2.4	SPILLS OF HAZARDOUS MATERIALS	10
		2.4.1 SPILLS ONTO THE GROUND	10
		2.4.2. SPILLS TO SEWER SYSTEM	11
3.	Post	-INCIDENT PROCEDURES	12
4.	EMER	GENCY COORDINATOR	14
АРР	ENDIX	1 - EVACUATION PLAN	16
Арр	ENDIX	2 - EMERGENCY EQUIPMENT	19
Δрр	ENDIA	3 - EMERGENCY CONTACTS	22

PREFACE

PREFACE

The Vincent Bach Division (Plant #1), The Selmer Company, is located at 500 Industrial Parkway, Elkhart, Indiana, and is engaged in the manufacture of musical instruments.

These products require a variety of cleaning and metal finishing operations with the use and storage of materials that fall into the definition of hazardous materials, as defined by (RCRA).

Because of the hazardous nature of these materials, both to human health and the environment, the Vincent Bach Division is required by law to have a written contingency plan to be followed in case of an emergency. Accordingly, this Plan has been developed.

The following agencies are to be provided a copy of this Plan, and a copy is to be on file at the facility.

Elkhart Fire Department

Elkhart General Hospital

Elkhart Police Department

Elkhart County Health Department

Elkhart County Sheriff's Department

Indiana State Board of Health

U.S.E.P.A. Region V

GENERAL INFORMATION

GENERAL INFORMATION

A. Forward

This Contingency Plan is prepared in accordance with two federal programs, as outlined in the following:

- 1) 40 CFR, Part 265, Sub-part D, dated May 19, 1980, and titled "Contingency Plan and Emergency Procedures."
- 2) 40 CFR, Part 112, dated December 11, 1973, and titled "Oil Pollution Prevention - nontransportation related Onshore and Offshore Facilities," and its subsequent amendments.

B. Summary of the Law

1) The Congress of the United States, in Section
311 of the Federal Clean Water Act, amended
in 1972, made a declaration of policy that,
"There should be no discharges of oil into
or upon the navigable waters of the United
States or adjoining shorelines." The discharge
of oil in harmful quantities is prohibited
by the Act.

2) The Congress of the United States, in Section 3004(5) of the Recourse Conservation and Recovery Act (also known as RCRA) of 1976 mandated standards to include "contingency plans for effective action to minimize unanticipated damage from treatment, storage, or disposal facilities of hazardous waste."

C. <u>Purpose</u>

To minimize the hazards to human health and the environment resulting from fires, explosions, or accidental release of oils or hazardous wastes into the air, water, or soil. This Plan identifies methods, procedures, and equipment requirements.

D. Definitions

- "Oil" is defined as oil of any kind or in any form, including (but not limited to) petroleum, fuel oil, sludge, oil refuge, and oil mixed with wastes other than dredged spoil.
- 2) "Discharge" is defined as including (but not limited to) any spilling, leaking, pumping, pouring, emitting, emptying, or dumping of oil or hazardous wastes.
- 3) "Hazardous Waste" is defined as a material meeting definition of 40 CFR, Part 261.3.

- 4) "Contingency Plan" is defined as a document setting out an organized, planned, and coordinated course of action to be followed in case of a fire, explosion, or release of hazardous waste or oil which could threaten human health or the environment.
- 5) "Spill" or "Spill Events" is defined as a discharge of oil or hazardous waste into or upon the navigable waters of the United States or adjoining shorelines in harmful quantities.
- 6) "Harmful Quantities" is defined as that discharge of oil which will:
 - a) Violate applicable water quality standards.
 - b) Cause a film or sheen or discoloration of the surface of the water or adjoining shorelines, or
 - c) Cause a sludge or emulsion to be deposited beneath the surface of the water or upon adjoining shorelines.
 - d) Be determined by regulation to be reportable (40 CFR, Part 118).

E. Term Usage

1) Discovery and Notification

A discharge may be discovered when a report is received by the Environmental Emergency Coordinator.

2) Containment and Countermeasures

Defensive action to be taken as soon as possible after discovery and notification of discharge, and these actions shall include:

- a) Source control procedure
- b) Physical barrier to halt or slow the spread of the pollutant
- c) Salvage operations

3) Clean Up and Disposal

Includes actions taken to recover the pollutant from the water and affected shoreline areas, and the monitoring of activities to determine the scope and effectiveness of removal.

F. Amendments To Plan

This Plan will be reviewed and amended, if necessary, whenever:

- 1) Applicable regulations are revised,
- 2) The Plan fails in an emergency,
- 3) The facility changes in its design, construction, operation, maintenance, or other circumstance, in a way that materially increases the potential for fire, explosion, or the release of hazardous waste, or changes the response necessary in an emergency.

EMERGENCY PROCEDURES

The following procedures are to be carried out whenever the described emergency occurs. In all cases, common sense is to be used regarding the necessity of specific procedures and the order in which they are to be carried out. The first priority is any emergency is the safety of human lives and then of the environment.

2.1 Fire During Working Hours

In the event of a fire, the following procedure is to be carried out immediately. The person who first notices the fire is to immediately pull the nearest fire alarm. He is then to contact his supervisor and the Emergency Coordinator (EC) as quickly as possible. The employee should tell the location, nature, and the extent of the fire, and that the Fire Department has been notified via the plant alarm. If conditions and size of the fire allows, an attempt should be made to extinguish or control the fire with an appropriate fire extinguisher. If a hazardous product is burning, no attempt to extenguish the fire should be made since an explosion could occur.

Once notified, the EC begins the plant evacuation procedure. If the EC is not able to be contacted immediately, a supervisor or other responsible employee should begin the evacuation. While the plant is being evacuated, the EC should determine if any homes or buildings nearby need to be evacuated due to danger of fire, smoke, explosion, or air pollution.

If there are any injuries, an ambulance should be called. First aid should be administered at the scene by any qualified person.

If time and fire location permit, hazardous waste products should be moved out of possible danger to prevent the fire from spreading to them. Care should be taken to guard against spills during this movement.

When the immediate danger is over, the EC should determine how much, if any, hazardous waste was spilled on the ground or into the sewer system.

The EC must now follow the post-incident procedures, as described in this Plan.

2.2 Fire After Working Hours

Since a fire that occurs when the plant is closed will probably not be reported by a Vincent Bach employee, the Fire Department will contact the Emergency Coordinator (EC). Upon receipt of this notification, the EC will immediately go to the Vincent Bach property to assist the Fire Department in carrying out other emergency procedures. The EC is to determine if hazardous materials or waste are involved or in danger of igniting. If possible, the hazardous materials are to be moved away from any danger of igniting. If hazardous materials are already burning or cannot be moved, the EC must determine if it is necessary to evacuate any adjacent homes or buildings.

When the fire is out, the EC must again determine if any spill of hazardous materials or waste has occurred. The EC must again follow the post-incident procedures.

2.3 Explosion of Hazardous Materials

In the event of an explosion of hazardous materials, the procedures for a fire previously described are to be followed. Evacuation of the plant and adjacent homes or buildings, if required, should take place as quickly as possible because of danger of further explosions. No attempt should be made to fight the fire resulting from an explosion.

Any person injured by the initial explosion should be helped clear of further danger.

2.4 Spills of Hazardous Materials

2.4.1 Spills Onto the Ground

In the event of a spill of hazardous material onto the ground, the following procedure should be followed. The EC should notify the Fire Department immediately, giving the location, nature and extent of the spill. Top priority is to stop the spill, then the spill is to be cleaned up by using an inert material that soaks up liquids. This type of material is to be kept on hand at all times, and can be purchased through Hanchar Industrial Waste Management of Fort Wayne, Indiana. A spill of dry hazardous materials is to be cleaned up and disposed of in a proper manner as specified by RCRA.

Once the clean up is completed, the EC must make certain that the material used to clean the spill is disposed of properly. He must also decide if notification of the Elkhart County Health Department is warranted. Notification is warranted if there is a significant possibility that the spill endangers human health or environment. Again, after the completion of the clean up, the EC must follow the post-incident procedure.

2.4.2 Spills to Sewer System

Block all inlets to sewer systems with sand, earth or foam to prevent leakage of materials into sewers. Use absorbent materials on spilled oils. Hand-labor or mechanical equipment should be used to clean up oil residue and absorbent materials.

POST-INCIDENT PROCEDURES

- A. The environmental Emergency Coordinator (EC) is responsible for completing additional tasks. He must provide for treatment, storage, and disposal of any recovered waste, contaminated soil, or any other material resulting from an emergency condition. Until clean up procedures are completed, no wastes that may be incompatible should be stored, treated, or disposed of in the affected area.
- B. Before plant operations can begin again, the EC must make sure that all equipment is clean and operable. He is required to notify the Regional Administrator of the U.S.E.P.A. for Region V, the Indiana State Board of Health (Land Pollution Control Division), and the Elkhart County Health Department that the facility is in compliance with regulations prior to start-up of operations.

- C. Finally, the incident must be reported to the proper authorities within 15-days. The EC must submit a written report to the Region V Administrator of the U.S.E.P.A., and the report is to include:
 - 1) Name, address, and telephone number of owner.
 - 2) Name, address, and telephone number of facility.
 - 3) Date, time, and type of incident.
 - 4) Name and quantity of material involved.
 - 5) Extent of injuries, if any.
 - 6) Assessment of potential hazards to the environment, where applicable.
 - 7) Estimated quantity and the disposition of the recorded material.

A copy of the report should be sent to the Elkhart County Health Department and the Land Pollution Control Division of the Indiana State Board of Health. If deemed necessary by the Emergency Coordinator (EC), a copy should also be sent to the Indiana Air Pollution Control Board. A copy of the report is to remain on file at Vincent Bach.

EMERGENCY COORDINATOR

The Emergency Coordinator (EC) is an employee who is either on the premises or on call at all times. He has the responsibility for coordinating all emergency response measures, both within the plant and with the authorities. He should be prepared to assist emergency personnel in anyway possible, as he is familiar with all aspects of hazardous waste at Vincent Bach. He must have the authority to commit the necessary equipment and personnel to carry out the Contingency Plan in the event of an emergency.

The following is a list of the Emergency Coordinators

(ECs) authorized for Vincent Bach, effective March 1,

1984. In the event that the primary Emergency Coordinator

cannot be reached, the secondary Emergency Coordinator

should be contacted.

Primary Emergency Coordinator (EC)

Richard (Dick) Stackhouse Manager, Industrial Relations

> Home Address and Telephone 716 Violet Road Elkhart, IN 46514

(219) 264-5140

Secondary Emergency Coordinators (ECs)

Robert E. Britton Plant Manager

Home Address and Telephone 16415 Marcellus Highway Marcellus, MI 49067

(616) 646-9536

Herb Kirts Chief Engineer

Home Address and Telephone 21123 State Road 120 Elkhart, IN 46516

(219) 522-4166

EVACUATION

APPENDIX 1

Evacuation Plan

A. Plant Evacuation

In the event that it is necessary to evacuate the plant, the following procedure is followed.

An announcement is to be made via public address system that the plant is to be evacuated. This system is accessible from any telephone by dialing (61) or dialing the switchboard operator during working hours (200). The announcement should state what the situation is, where the problem is located, and that everyone is to leave the plant at once and go to the parking lot.

Exit procedures to be used by plant employees following such an announcement, or the activation of the alarm bell, are as follows. Each person is to go calmly out the exit that is nearest to his location when the evacuation notice is given. The approximate areas served by each exit are described elsewhere in this plan. If a primary exit is blocked by fire or debris, the next nearest exit should be used. The general rule to be followed is to use the most accessible safe exit. Once out of the building, remain out until told to return by the Emergency Coordinator.

In addition to making the announcement of evacuation and performing the other duties described in this document, the Emergency Coordinator (EC) should make sure the employees do not block entrances to plant property so the emergency vehicles have access to these entrances. The EC must also arrange for adequate security to protect company property and prevent trespassing.

B. Evacuation of Nearby Homes and Businesses

In case of fire or explosion, the EC is to determine if the homes or businesses adjacent to Vincent Bach property are in danger from fire, smoke, or toxic gases. When it has been determined that such buildings or their occupants are in danger, the following procedure is to be followed.

The EC is to contact the local Police Department, notifying them of evacuation and asking for assistance. The EC, or his representative, should then try to contact each home or business, informing them of the situation and danger involved and ask them to leave the area until the danger passes. If anyone refuses to leave, the police should be informed.

When the emergency is over, the EC, in conjunction with police and fire officials, will determine when it is safe for the occupants to return.

APPENDIX 2

EMERGENCY EQUIPMENT

1. Fire Extinguishers

Hand-operated fire extinguishers are located throughout the plant. A minimum of one (1) extinguisher for every 1,000 square feet is available. All extinguishers are listed by Underwriter's Laboratories and are regularly maintained.

Types of Extinguishers Provided:

- A) <u>Dry Chemical</u> These 10-pound chemical extinguishers can be used on class A, B, and C fires.
- B) CO2 These are pressurized carbon dioxide extinguishers to be used on class B and C fires, and to control small class A fires.
- C) Water These are internally pressurized canisters containing water and are used only for class

 A fires. They are not to be used for fires of hazardous materials mentioned in this Contingency Plan.
- D) Soda Acid These extinguishers are pressurized by a chemical reaction and are used in the same manner as water extinguishers.

2. Sprinkler System

The building has a built-in sprinkler system that has been approved by the Indiana Rating Bureau.

The system has 8-inch diameter supply lines from the city water main. The sprinkler system was supplied and installed by Automatic Sprinkler. The system has approximately 1,500 heads, capable of covering 130 square feet and have a design flow rate of 32 gallons per minute of water.

Two fire hydrants are available for fire control.

One is located in front of the plant, another on
the northeast side. Each are capable of supplying
two fire hoses.

3. Alarm and Warning Systems

A) Fire alarms are located throughout the building.

They are manually-operated alarms and are connected to the Elkhart Fire Department. Also, alarm bells are located in the plant which are activated by pulling down a handle on the alarm box.

- B) A centralized security system, installed and maintained by Employer's Security, is also utilized (Morse Products Spt-5026 Fire Transponder). This system monitors four separate zones inside the plant for sprinkler pressure and flow, plant temperatures, and two gate valves.
- C) The telephone system at Vincent Bach has a public address system for communicating to the entire plant. Speakers are located so that announcements are heard throughout the plant. The PA system is accessed by dialing (61) or (*)61 on any telephone extension, or announcements can be made during working hours by the switchboard operator.

APPENDIX 3

AUTHORITIES AND EMERGENCY CONTACTS

Fire: Elkhart Fire Department

Emergency - 911

Police: Elkhart Police Department

Emergency - 911

Elkhart General Hospital

294-2621

Simpson Medical Clinic

294-3521

Clean-up: Petrochem Services Indiana, Inc.

P.O. Box 642

Jeffersonville, IN 47130 (812) 283-9436 (24-hours)

National Response Center 1-800-424-8802

SUPPLIES AND REPAIR SERVICES

Hanchar Industrial Waste Management 3651 N. Clinton St. Fort Wayne, IN 46809

(219) 482-9436

Automatic Sprinkler Indianapolis, IN

(317) 547-3555

Extinguisher Sales & Service 116 W. Jefferson St. Elkhart, IN 46514

(219) 293-5341

GOVERNMENT AUTHORITIES

Elkhart City/County Health Department 2400 Elkhart Road Goshen, IN 46526

(219) 294-1688

Environmental Management Board Indiana State Board of Health 1330 W. Michigan Street Indianapolis, IN 46206

(317) 633-0682

Region V Administrator U.S.E.P.A. 230 S. Dearborn Street Chicago, IL 60604

(312) 353-2318

CERTIFICATION

CERTIFICATION

This Plan was prepared by Bill Fletcher and Associates,
Consultant/Environmental Engineers. Being familiar
with the facilities involved, utilizing certain information
provided by Vincent Bach in the development of this
document, I attest that this Plan has been prepared
in accordance with Good Engineering Practices.

W. F. Fletcher, CEF/Environmental Engineer

Data C

Date

I certify that I have examined and am familiar with contents of this Plan, and attest that it was developed with the intent of being consistant with and in compliance to applicable EPA federal regulations in the operation of these facilities in dealing with hazardous waste and emergencies.

Allen M. Norris, Manufacturing Manager

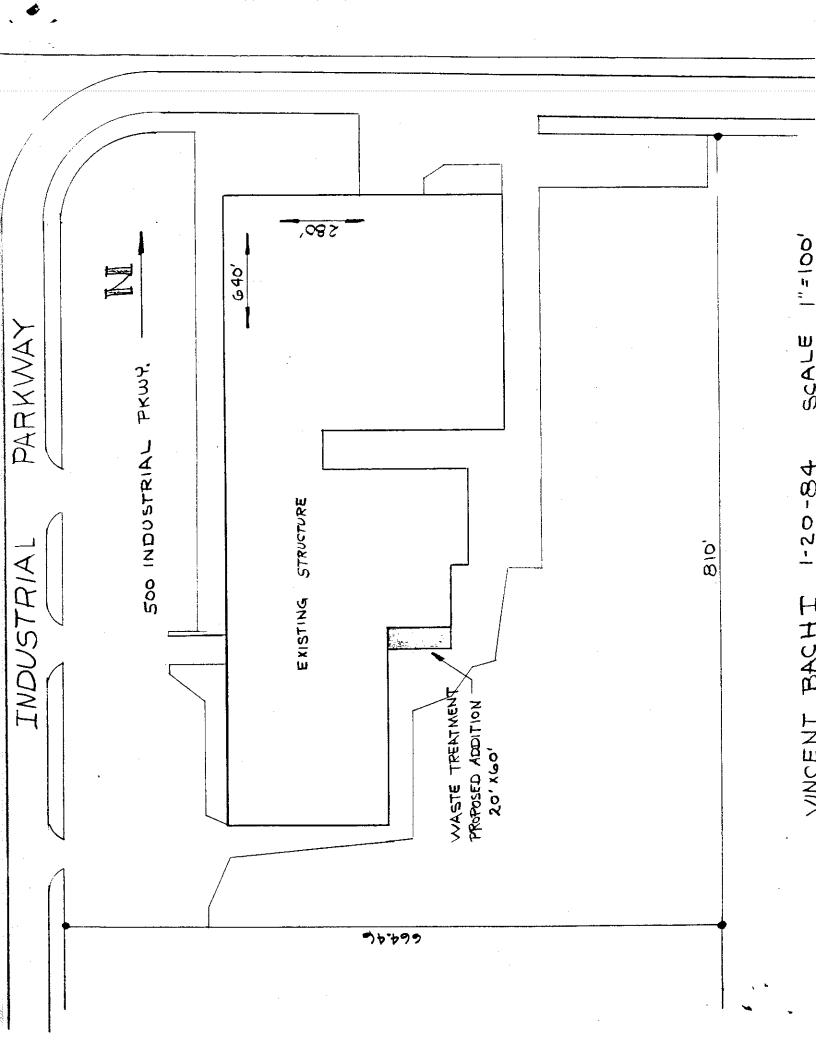
Date

MAPS

PLANT EXIT ASSIGNMENTS

LIST OF CHEMICALS AND CHEMICAL PROCESSES

LIST OF EMERGENCY EQUIPMENT & SUPPLIES



Assigned Exit Locations to use in event of **EMERGENCYS**. ALL EXITS ARE CLEARLY MARKED.

Dept.No.	Decription	Exit
70	Tool Room	South Between Bldgs.
71	Maintenance	West Center/ East North Corner.
73	Buffing-Trumpet Cornet	North- between Bldg.
74		
79	Instrument-Cleaning/pkg.	North (Plt. interance) Shipping-Recieving.
82	Brass, Assembly + Testing	West-North end, by Credit Union.
83	Degrease & Lacquer	North-between Bldg- North thru Dept 79
84	Key Buffing & Small Parts Buffing-part inspection	East-Annex East-South Corner
86	Plate, Key inspection	South thru waste- water treatment, then out East Exit.
88 :	Mill & Drill	South
89	Receiving & Raw Material	West
Storage Area Previously Dept.80	Mouth Piece	East-double doors

VINCENT BACH-----Plant #1

Assigned Exit Locations to be used in Event of EMERGENCYS con't ALL EXITS ARE CLEARLY MARKED.

Dept. No.	Description	Exit
72	Trumpet/Trombone Bell Making Acid-Room & Lead Making	East-North_corner thru dept. 84
75	Polish & Buffing-Saxphone	East=North corner thru dept. 71 North thru dept. 79
76	Sax Assembly & Test	North Thru Dept 79 West North end-thru Dept.82. East North Corner thru Dept 71
81	Value & Pump Assembly Crook Making	West-Main Entrance West-Receiving
85	Brass Mounting Screw Machine	West-thru dept. 71 West thru dept. 82 South thru dept. 70
87	Key Soldering	East-thru Storage area formerly dept. 80 East thru 71
FRONT-OFFICE		West-maint. entrance
Engineering		East thru dept. 71

PLATING PROCESSES

- Bright Nickel Solution*
- Acid Copper Solution*
- 3. Cyanide Copper Solution*
- 4. Cyanide Silver Solution*
- 5. Alkaline Cleaner Solutions*
- 6. Acid Pickel Solutions*
- 7. Cyanide Stripper Solutions*
- * Denotes Those of a Hazardous Nature

LIST OF EMERGENCY EQUIPMENT AND SUPPLIES

- 1) Trucks, Fork Lifts, Pick-up Truck located in the plant vehicle parking area and inside the plant.
- 2) Hand-shovels, Rakes, Wrenches, Flashlights, Axes, Hoses - located in Maintenance Department.
- 3) Personal Equipment, Boots, Face Masks, Gloves, Aprons, Coveralls - located Plant Stock Room.
- 4) Lighting Packs (activated when electrical power is interrupted) located in major aisleway.
- 5) Neutralization Chemicals, Acids and Bases located only in the Plating Department.
- 6) Fire Extinguishers (types A, B, and C) located throughout the building.
- 7) Oxygen Bottles for Emergencies located in First Aid Room.
- 8) Showers and Eye Wash Stations located adjacent to Plating Department.
- 9) Absorbent Materials located in Stock Room.

LIST OF CHEMICALS AND PLATING PROCESSES

CHEMICALS

- 1. Muriatic (Hydrochloric) Acid*
- 2. Nitric Acid*
- 3. Sulfuric Acid*
- 4. Silver Cyanide*
- 5. Copper Cyanide*
- 6. Sodium Cyanide*
- 7. Potassium Hydroxide
- 8. Soda Ash
- 9. Leveling Agents Cu-Ni
- 10. Chemical Brighteners Cu-Ni-Ag
- 11. Foam Suppressors
- 12. Brite Dips*
- 13. Chlorinated Solvents*
- 14. Roto-finish Compounds
- 15. Glycerin*
- * Denotes Those of a Hazardous Nature